

ABSTRACT

A grinding wheel includes a backing disk having a center hole, a plurality of coated abrasives flaps
5 circumferentially arranged on the backing, a bolt being fitted through the center hole of the backing disk, the bolt having a head of a size larger than that of the central hole so that it hangs from the backing disk, a fastening member for fixing the bolt to the grinding wheel and a
10 holder having an upper part into which the bolt is fitted and a lower part connected to a rotating part of a grinder.